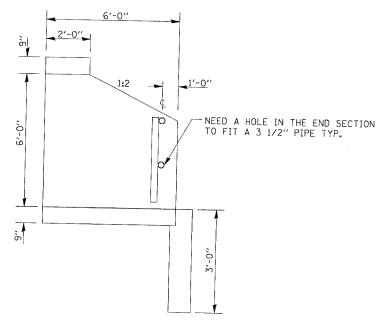
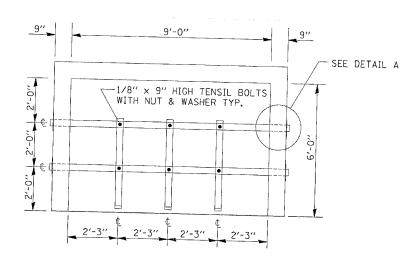
BOX CULVERT END SECTION NO. 5

CONTRACT NO. 64560 SECTION COUNTY TOTAL SHEET NO. CARROLL 548 211 STA. FEO. ROAD DIST. NO. | ILLINOIS | FED. AID PROJECT

* ROUTE 17 (US 52 / IL 64) ** (1,2)RS & (3,1)RS-1



SIDE ELEVATION



BILL OF MATERIALS							
3 1/2" GALVANIZED STEEL PIPE	EACH	2 @ 10'-8" 3 @ 3'-10"					
1/8" x 9" GALVANIZED. BOLTS	EACH	6					
GALVANIZED STEEL PIPE CAPS	EACH	10					
9" SQUARE OR ROUND 1/4" GALVANIZED PLATE	EACH	4					

FRONT ELEVATION

3 1/2" GALVANIZED STEEL PIPE END SECTION -9" SO. OR ROUND 1/4" GALVANIZED PLATE WITH HOLE TO FIT 3 1/2" PIPE GALVANIZED STEEL PIPE CAPS TYP DETAIL A

GENERAL NOTES

THE PRECAST CONCRETE BOX CULVERT END SECTION SHALL CONFORM TO DISTRICT STANDARD 71.1

THE PRECAST CONCRETE BOX CULVERT END SECTION WILL BE MEASURED ON AN EACH BASIS.
THE END SECTIONS WILL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH FOR BOX CULVERT END SECTIONS, OF THE CULVERT NUMBER SPECIFIED, AND INCLUDE EXCAVATION, TOEWALL, COLLARS, GALVANIZED PIPES, BOLTS, NUTS, WASHERS, STEEL PLATES, AND PIPE CAPS.

STEEL PIPES SHALL CONFORM TO A.S.T.M. A-53 (TYPE E OR S) GRADE B, SCHEDULE 40, AND SHALL BE GALVANIZED CONFORMING TO A.S.T.M. A-120.

STEEL PLATES SHALL CONFORM TO AASHTO M-163 AND SHALL BE GALVANIZED CONFORMING TO

BOLTS, NUTS, AND WASHERS SHALL BE IN ACCORDANCE WITH ARTICLE 1006.08 OF THE STANDARD SPECIFICATIONS AND SHALL BE GALVANIZED.

REVISIONS					
NAME	DATE	ILLINOIS	DEPARTMENT	OF	TRANSPORTATION
		SCALE VERT.			
		HORIZ.			DRAWN BY
		DATE			CHECKED BY

BOX CULVERT END SECTION NO. 5